

**UNITED STATES PATENT APPLICATION**

**OF**

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**FOR**

**COSMETIC COMPOSITION COMPRISING AT LEAST ONE INGREDIENT  
CHOSEN FROM COMPOUNDS OF FORMULA (I) AND SALTS THEREOF, USE  
THEREOF AS COLOURING AGENT, AND NOVEL COMPOUNDS OF  
FORMULAE (IIa), (IIIa), (IVa), (Va), AND (VIa), AND SALTS THEREOF**

05725.0868-00000

The present invention relates to the cosmetic use of compounds derived from furan-naphthoquinones, such as in cosmetic compositions and also to novel compounds.

Cosmetic compositions, such as make-up compositions, such as free powders, compact powders, foundations, face powders, eyeshadows, lipsticks and nail varnishes, contain a suitable vehicle and various colouring agents intended to give the compositions a certain colour before and/or after they are applied to the skin, mucous membranes and/or superficial body growths, such as the nails, the eyelashes and the hair.

To create colours, a relatively limited range of colouring agents is used nowadays, among which mention may be made of compounds that are generally insoluble in aqueous and organic media, such as organic lacquers, mineral pigments and nacreous pigments.

The pigments and lacquers used in the field of make-up are very diverse in origin and chemical nature. Their physicochemical properties, in particular particle size, specific surface area, density, etc., are thus very different. These differences are reflected by variations in behavior: their ease of use; of dispersion in the medium; their light-fastness and heat stability; and their mechanical properties.

Thus, mineral pigments, in particular mineral oxides, such as iron oxides, are very light-fast and pH-stable, but can give rather dull, lifeless and pale colours. Thus, it is necessary to introduce a large amount of them into cosmetic formulations in order to obtain a sufficiently saturated mark. However, the high percentage of mineral particles may affect the sheen of the composition.

In order to obtain coloured effects, nacreous pigments of varied, but never very intense, colours can also be used, thereby giving iridescent but usually rather weak effects.

In the field of temporary or short-term dyeing of the hair, which gives rise to a slight change in the natural colour of the hair, which holds from one shampoo-wash to another and which serves to enhance or correct a shade already obtained, colouring with common mineral pigments in order to give the hair a temporary glint has already been

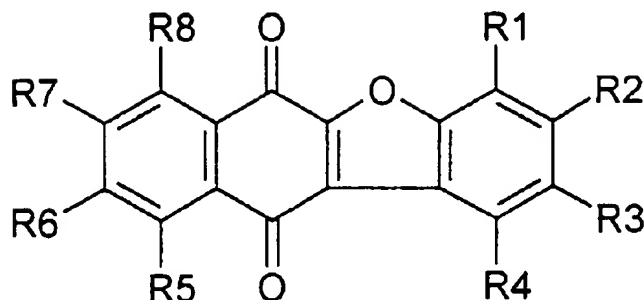
proposed, but the shades obtained by this colouring can remain rather dull, too uniform and lifeless.

In the field of make-up, only organic lakes have hitherto made it possible to obtain bright and intense colours. However, most organic lakes have very poor light-fastness, which is reflected by a very marked attenuation of their colour over time. They may also be unstable with respect to heat and pH. Furthermore, certain lakes can give rise to excessive bleeding, i.e., they have the drawback of staining the support onto which they are applied. Consequently, this may stain contact lenses in the case of eyeliners and mascaras, and leave a coloration on the skin and the nails after removal of make-up in the case of lipsticks and nail varnishes. Finally, the instability of lakes is further exacerbated when they are combined with photo-reactive pigments, such as titanium dioxide. Now, these pigments are very widely used in make-up, especially for protection against UV radiation. Consequently, the use of organic lakes in cosmetics is quite limited, thereby limiting the tints which may be produced.

Thus, the need remains to have available colouring agents which may be used in cosmetics, to obtain a suitable coloration of the compositions and of the make-up obtained, the colouring agents moreover having at least one of the following properties: good covering power, good heat stability, and photochemical stability, while at the same time producing little bleeding.

The inventors have discovered that the use of a specific family of compounds, derived from furan-naphthoquinones, makes it possible, unexpectedly, to obtain at least one of these desirable results.

Thus, a subject of the invention is a cosmetic composition comprising, in a cosmetically acceptable medium, at least one ingredient chosen from compounds of formula (I) and salts thereof:



in which the radicals R1 to R8 are as defined below.

A subject of the invention is also the use of at least colouring agent chosen from compounds of formula (I) and salts thereof as defined below, such as in a cosmetic composition.

Some of the compounds derived from furan-naphthoquinones that are used in the present invention are known in the literature.

Thus, some have been disclosed in particular in the publication by Shand et al., Tetrahedron, 1963, vol. 19, pp. 1919-1937, the disclosure of which is incorporated by reference, which concerns the formation of dibenzofuran derivatives by rearrangement of diquinones.

Others are described in the publication by Sankaram et al., Phytochemistry, 1981, vol. 20, No. 5, pp. 1093-1096, the disclosure of which is incorporated by reference, which concerns pentacyclic quinones extracted from the wood of *Diospyros melanoxylon*.

Others are also described in the Japanese publication by Ishikawa et al., Nihon Kagakkai-shi, 1988, No. 5, pp. 743-751, the disclosure of which is incorporated by reference, which concerns the synthesis of compounds of the dibenzofuran and dinaphthofuran-quinone type.

However, none of these publications teaches or suggests that these compounds may be used successfully as colouring agents, such as pigments, in cosmetic compositions. The inventors discovered that such a use was possible.

These compounds may provide at least one of the following advantages:  
good heat stability, pH-stability, and light-fastness.

They can be in solid form and can produce bright and varied colours,  
depending on the nature of the substituents.

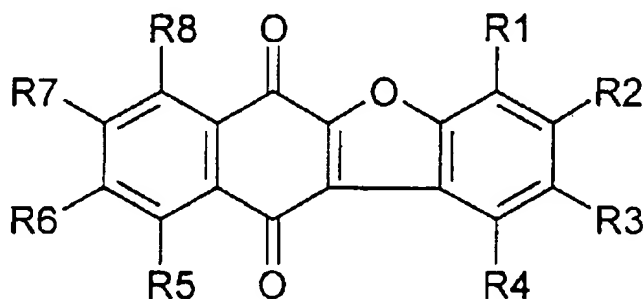
Their colour can be pure and highly saturated, and can cover a very broad  
range, from yellow to dark red.

Their colouring strength (or saturation loss) and their covering power can also  
be very good and comparable with those of the pigments of the prior art.

Furthermore, in general, these compounds are insoluble in water and very  
sparingly soluble in oils of varied nature and/or polarity. Consequently, these compounds  
can have the advantage of bleeding very little when they are used in compositions  
comprising fatty substances.

It has also been found that it is moreover possible to modify the colour of the  
at least one ingredient chosen from compounds of formula (I) and salts thereof by varying  
the nature and/or position of the various substituents R present on the molecule.

The at least one ingredient according to the invention thus is chosen from  
compounds of formula (I), and salts thereof,:



in which the radicals R1 to R8, which may be identical or different, are chosen from:

- a hydrogen atom;
- a halogen atom, such as chlorine, bromine, iodine and fluorine;

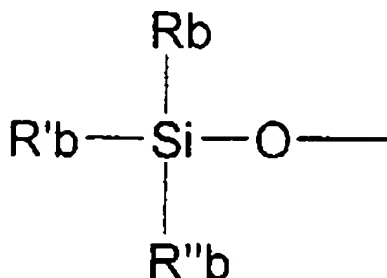
- $$\left[ \begin{array}{c} \text{Ra} \\ | \\ \text{---Si---O---} \\ | \\ \text{R'a} \end{array} \right]_n$$

- n is an integer ranging from 1 to 12;

- 5

12 hetero atoms chosen from O, N, S and Si and, the unit may optionally be substituted with at least one substituent, for example, chosen from the list below;

- a trialkylsilane radical of formula:



in which Rb, R'b and R''b, which may be identical or different, are each a unit chosen from linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, wherein the unit may optionally comprise from 1 to 12 hetero atoms chosen from O, N, S and Si and, may optionally be substituted with at least one substituent, for example, chosen from the list below; and

- a unit chosen from linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, the unit may optionally comprise from 1 to 12 hetero atoms chosen from O, N, S and Si and, wherein the unit may optionally be substituted with at least one substituent, for example, chosen from the list below;

wherein at least one of the pair of radicals R1 with R2 and R3 with R4, together with the carbon atoms to which they are attached, may optionally form a ring chosen from a saturated ring and an unsaturated ring, the ring comprising from 5 to 6 carbon atoms in total, wherein the ring may optionally comprise at least one hetero atom chosen from O, N and S, and wherein the ring may optionally be substituted with at least one substituent, for example, chosen from the list below;

- wherein the radicals R2 and R3, together with the carbon atoms to which they are attached, may optionally form a ring chosen from a saturated ring and an unsaturated ring,

the ring comprising from 5 to 6 carbon atoms in total, wherein the ring may optionally comprise at least one hetero atom chosen from O, N and S, and wherein the ring may optionally be substituted with at least one substituent, for example, chosen from the list below.

Among the at least one substituent which may be borne by the above compounds, such as by at least the hydrocarbon-based radicals of the at least one compound of formula (I), the alkyl groups of the trialkylsilane radical, and the alkyl groups of the dialkylsiloxane radical, mention may be made of the halogens, hydroxyl radicals, amino radicals, nitrile radicals, dialkylsiloxane radicals, and trialkylsilane radicals as defined above; and a unit chosen from linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, wherein the unit may optionally comprise from 1 to 12 hetero atoms chosen from O, N, S and Si and, wherein the unit may optionally be substituted by at least one substituent.

Among the C1-C36 hydrocarbon-based radicals, that may optionally comprise from 1 to 12 hetero atoms chosen from O, N, S and Si, and may be optionally substituted, mention may be made, for example, of saturated and unsaturated C1-C36 alkyl radicals, alkoxy radicals RO- with R = C1-C36, acyloxy radicals R-CO-O- with R = C1-C36 and acyl radicals R-CO- with R = C1-C36.

For example, the at least one ingredient used in the context of the invention may correspond to formula (I) in which:

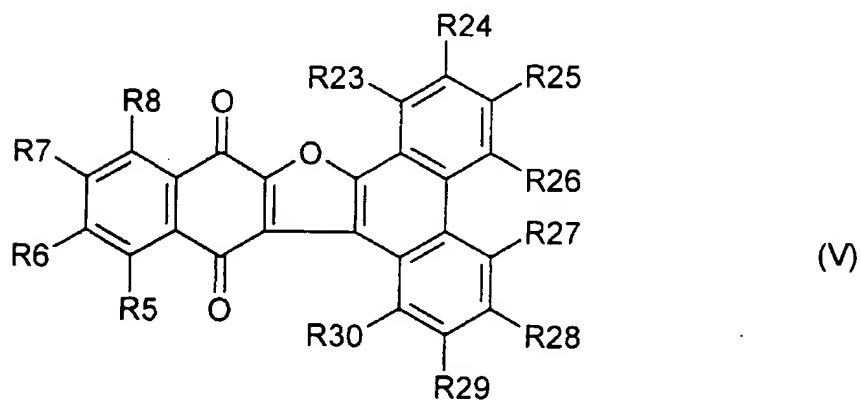
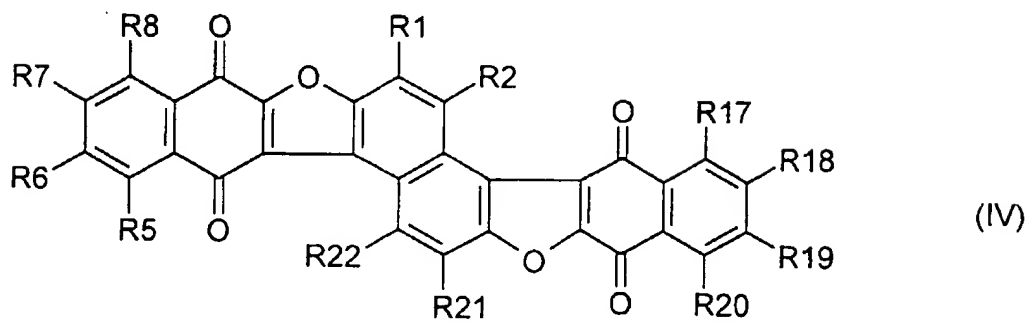
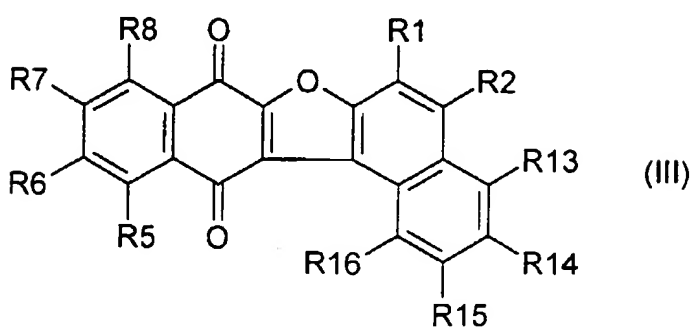
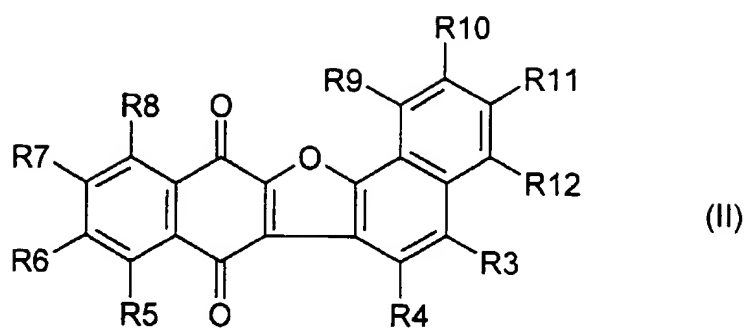
- the radicals R1, R2, R3 and R4, which may be identical or different, are each a unit chosen from a hydrogen atom and linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, wherein the unit may optionally comprise from 1 to 8 hetero atoms chosen from O and N, and wherein the unit may optionally be substituted by at least one substituent;
- wherein at least one of the pair of radicals R1 with R2 and R3 with R4, together with the carbon atoms to which they are attached, may optionally form a ring chosen from a

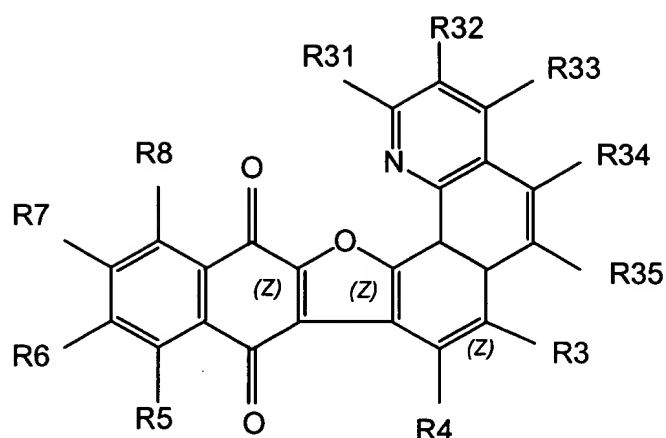


saturated ring and an unsaturated ring, the ring comprising 6 carbon atoms in total, wherein the ring may optionally comprise at least one hetero atom and may optionally be substituted by at least one substituent, for example, with linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, wherein the hydrocarbon-based radicals may optionally comprise from 1 to 8 hetero atoms chosen from O and N, and wherein the hydrocarbon-based radicals may optionally be substituted by at least one substituent, for example, with linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms; and

- wherein the radicals R2 and R3, together with the carbon atoms to which they are attached, may optionally form a ring chosen from a saturated ring and an unsaturated ring, wherein the ring comprises 6 carbon atoms in total, the ring may optionally comprise at least one hetero atom, and the ring may optionally be substituted by at least one substituent, for example, with linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, the hydrocarbon-based radicals may optionally comprise from 1 to 8 hetero atoms chosen from O and N, and may optionally be substituted by at least one substituent, for example, with linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms.

For example, the at least one ingredient chosen from compounds of formula (I) and salts thereof, may be chosen from the compounds corresponding to one of the five formulae below, and salts thereof:





(VI)

in which:

the radicals R1 to R8, which may be identical or different, are as defined above; and  
the radicals R9 to R35, which may be identical or different, have the meanings given for the radicals R1 to R8 above, i.e., chosen from a hydrogen atom; a halogen atom; a hydroxyl radical; an amino radical; a nitro radical; an alkylamido radical; an ureido radical; an alkylurethane radical; a dialkylsiloxane radical; a trialkylsilane radical; a unit chosen from linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, wherein the unit may optionally comprise at least one hetero atom chosen from O, N, S and Si and wherein the unit may optionally be substituted with at least one substituent;  
it being understood that two adjacent radicals, together with the carbon atoms to which they are attached, may optionally form a ring chosen from a saturated ring and an unsaturated ring, wherein the ring comprises from 5 to 6 carbon atoms in total, wherein the ring may optionally comprise at least one hetero atom chosen from O, N, S, and Si, and wherein the ring may optionally be substituted with at least one substituent, for example, chosen from the above list of substituents.

For example, the at least one ingredient of the invention chosen from compounds of formula (I) and salts thereof, may be chosen from those of formulae (II) to (VI) and, salts thereof, and as a further example, from those of formulae (II) and (III), and salts thereof, in which the various radicals, which may be identical or different, are chosen from:

- a hydrogen atom;
- a halogen atom, such as chlorine, bromine, iodine and fluorine;
- a hydroxyl radical (-OH);
- an alkoxy radical (RO-) wherein R is a unit chosen from saturated and unsaturated, linear and branched (C1-C12) alkyl radicals;
- a unit chosen from linear and branched, saturated and unsaturated (C1-C12) alkyl radicals;
- an acyl radical (R-CO-) wherein R is a unit chosen from saturated and unsaturated, linear and branched (C1-C12) alkyl radicals;
- an amino radical -NRR', wherein R and R', which may be identical or different, are chosen from a hydrogen atom and linear and branched, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 12 carbon atoms; and
- a nitro radical (-NO<sub>2</sub>).

As a further example, the at least one ingredient is chosen from compounds of formula (I) and salts thereof, such as formulae (II) to (VI), and salts thereof, and as a further example, from the compounds of formulae (II) and (III), and salts thereof, in which the various radicals, which may be identical or different, are chosen from:

- a hydrogen atom;
- a chlorine or bromine atom;
- a hydroxyl radical -OH;

- an alkoxy radical RO- wherein R is a unit chosen from saturated and unsaturated, linear and branched C1-C6 alkyl radicals, such as, for example, chosen from a methoxy radical, an ethoxy radical, and a propoxy radical; and
- a unit chosen from linear and branched, saturated and unsaturated C1-C6 alkyl radicals.

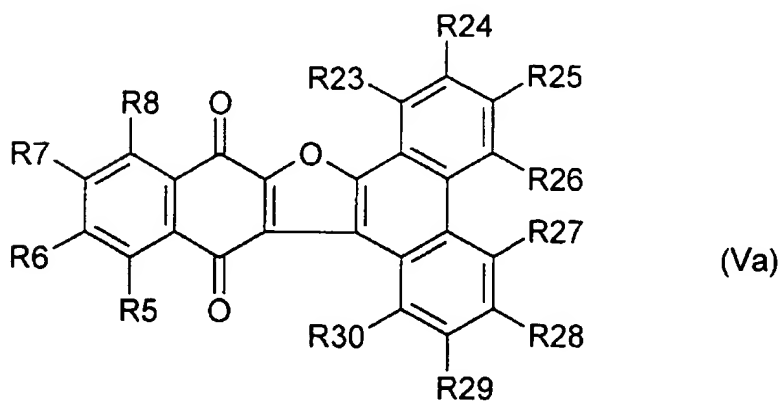
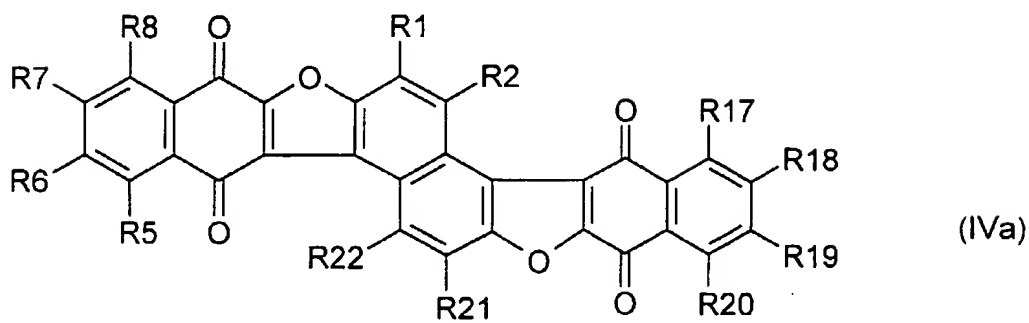
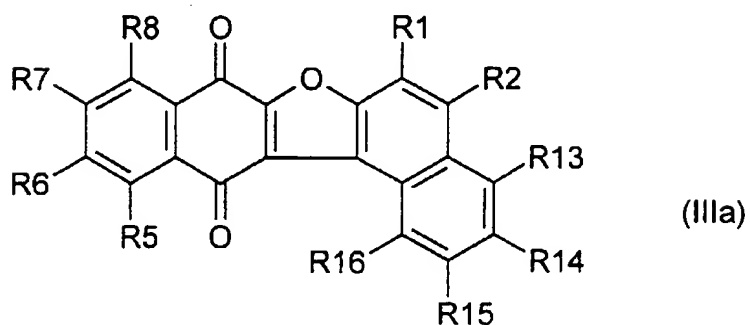
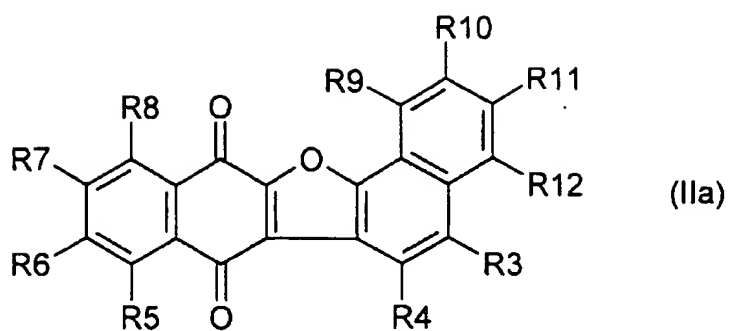
Among the compounds of the invention, mention may be made, for example, of:

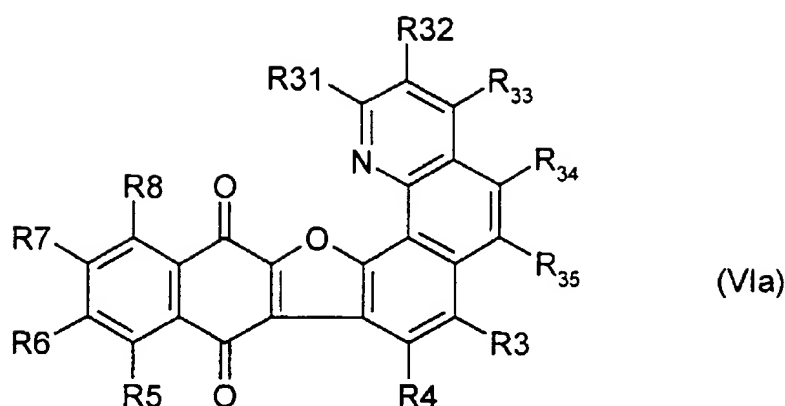
- among the at least one compound corresponding to formula (II):
  - dinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 2-hydroxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 3-hydroxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 4-hydroxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 5-methoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 5-chlorodinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 5-ethoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 5-isopropoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 5-hexyloxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
  - 5-(cholest-5-en-3 $\beta$ -ol)dinaphtho(1,2-b:2',3'-d)furan-7,12-dione
- among the at least one compound corresponding to formula (III):
  - dinaphtho(2,1-b:2',3'-d)furan-8,13-dione
  - 2-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione
  - 3-bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione
  - 3-hydroxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione
  - 3-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione
  - 5-hydroxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione
- among the at least one compound corresponding to formula (IV):

- (dinaphtho(2,1-b:2',3'-d)furan-8,13-dione)-(3,4-b)naphtho(2',3'-d)furan-5,14-dione
- among the at least one compound corresponding to formula (V):
  - naphtho(2,3-b)phenanthro(9,10-d)furan-10,15-dione
- among the at least one compound corresponding to formula (VI):
  - naphtho(2,3-b)-5-azophenanthro(3',4'-d)furan-10,15-dione.

Some of these compounds are novel in themselves and therefore form another subject of the invention.

The novel compounds are chosen from one of the formulae (IIa) to (VIa) below, and salts thereof,:





in which:

the radicals R1 to R8, which may be identical or different, are as defined above, and the radicals R9 to R35, which may be identical or different, and have the meanings given for radicals R1 to R8 above, i.e., chosen from a hydrogen atom; a halogen atom; a hydroxyl radical; an amino radical; a nitro radical; an alkylamido radical; an ureido radical; an alkylurethane radical; a dialkylsiloxane radical; a trialkylsilane radical; and a unit chosen from linear, branched and cyclic, saturated and unsaturated hydrocarbon-based radicals comprising from 1 to 36 carbon atoms, wherein the unit may optionally comprise at least one hetero atom chosen from O, N, S and Si and, the unit may optionally be substituted with at least one substituent;

it being understood that two adjacent radicals, together with the carbon atoms to which they are attached, may optionally form a ring chosen from a saturated ring and an unsaturated ring, wherein the ring comprises from 5 to 6 carbon atoms in total, wherein the ring may optionally comprise at least one hetero atom chosen from O, N, S, and Si, and wherein the ring may optionally be substituted with at least one substituent, for example, chosen from the above list;

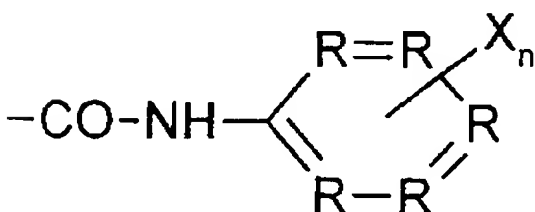
with the exception of the following compounds:



wherein the radicals R9 to R35, which may be identical or different, and are chosen from the meanings given for the radicals R1 to R8 as defined above, with the exception of the following compounds:

- of formula (IIa) or (IIIa) or (Va) in which all the radicals are H;
- of formula (IIa) in which R3 = OH and all the other radicals are H;
- of formula (IIa) in which R3 = OCH<sub>3</sub> and all the other radicals are H;
- of formula (IIa) in which R10 = OH and all the other radicals are H;
- of formula (IIa) in which R11 = OH and all the other radicals are H;
- of formula (IIIa) in which all the radicals are H;
- of formula (IIIa) in which R13 = OCH<sub>3</sub> and all the other radicals are H;
- of formula (IIIa) in which R13 = OH and all the other radicals are H;
- of formula (IIIa) in which R1 = OH and all the other radicals are H;
- of formula (IIIa) in which R2 = OH and all the other radicals are H;
- of formula (IIIa) in which R1 = OCH<sub>3</sub> and all the other radicals are H;
- of formula (IIa) or (IIIa) in which R5 = NO<sub>2</sub> and all the other radicals are H;
- of formula (IIa) or (IIIa) in which R8 = NO<sub>2</sub> and all the other radicals are H;
- of formula (IIa) or (IIIa) in which R5 = NH<sub>2</sub> and all the other radicals are H;
- of formula (IIa) or (IIIa) in which R8 = NH<sub>2</sub> and all the other radicals are H;
- of formula (IIa) or (IIIa) in which R5 is benzamido and all the other radicals are H;
- of formula (IIa) or (IIIa) in which R8 is benzamido and all the other radicals are H;
- of formula (IIIa) in which R8 = Br and all the other radicals are H;
- of formula (IIIa) in which R8 = p-tolylsulphon-amido and all the other radicals are H;
- of formula (IIIa) in which R1 = OCH<sub>3</sub> and all the other radicals are H;
- of formula (IIIa) in which R2 = O(CH<sub>2</sub>)<sub>2</sub>-N(CH<sub>3</sub>)<sub>2</sub>H.Cl and all the other radicals are H;
- of formula (IIIa) in which R2 = O(CH<sub>2</sub>)<sub>3</sub>-N(CH<sub>3</sub>)<sub>2</sub>H.Cl and all the other radicals are H;

- of formula (IIIa) in which R1 is chosen from -CONH-(2'-pyridyl), -CONH-(2'-pyrimidinyl), -CONH-(2'-thiazolyl), -CONH-(3'-(H-1,2,4-triazolyl)) and -CONH-phenyl and all the other radicals are H;
- of formula (IIIa) in which R1 is chosen from -CONH-(2'-methylphenyl), -CONH-(4'-cyanophenyl), -CONH-(2'-(3'-methoxypyridyl)), and -CONH-(4'-methoxyphenyl), R14 and R15 together are -CH=CH-CH=CH- and all the other radicals are H;
- of formula (IIIa) in which R1 has the following formula:



in which R is chosen from N and CH, wherein from 1 to 3 radicals R are N; X is chosen from H, CH<sub>3</sub>, C<sub>2</sub>H<sub>5</sub>, NO<sub>2</sub>, OCH<sub>3</sub>, CN, SO<sub>2</sub>NH<sub>2</sub>, CO<sub>2</sub>CH<sub>3</sub>, CO<sub>2</sub>C<sub>2</sub>H<sub>5</sub>, SO<sub>2</sub>NHC<sub>6</sub>H<sub>5</sub>, Cl, F, Br and I;

and n is a positive integer ranging from 1 to 4.

The at least one ingredient chosen from compounds of formula (I) and salts thereof may be prepared by a person skilled in the art on the basis of his general knowledge.

For example, the at least one ingredient may be prepared from 1-naphthols in the manner described in the publication by Shand et al., Tetrahedron, 1963, vol. 19, pp. 1919-1937, the disclosure of which is incorporated by reference, describing the reaction of 2,3-dichloro-1,4-naphthoquinone with 4-methoxy-1-naphthol in reflux in pyridine.

The at least one ingredient chosen from compounds of formula (I) and salt thereof may be used, in particular as colouring agents, in a composition, such as a cosmetic composition, which may be in the form of a product to be applied to at least one of

mucous membranes, semi-mucous membranes, and keratin tissues, such as the skin and superficial body growths (nails, eyelashes, eyebrows, body hair and head hair).

The at least one ingredient of the invention chosen from compounds of formula (I) and salts thereof may be incorporated into the composition, such as a cosmetic composition, in an amount which may be readily determined by a person skilled in the art on the basis of his general knowledge, and which may range generally from 0.01% to 50% by weight relative to the total weight of the composition, for example, in an amount ranging from 0.1% to 20% by weight, and as a further example, from 0.5% to 10% by weight.

Specifically, it has been found that the at least one ingredient according to the invention has at least one good colouring property, such as good colouring strength and photochemical stability, as well as little bleeding in water. Moreover, the at least one ingredient may also have at least one of good covering power and good heat stability.

The term "colouring strength" means the ability of a compound to dye a white mass dispersed in an oily medium. The colouring strength is generally measured using a colorimeter and is expressed by the difference in colour between the pure compound and the dispersed compound. The at least one ingredient or salt thereof according to the invention has a colouring strength which is comparable with or even greater than that of the pigments of the same shade usually used in cosmetics.

The term "bleeding" means the property which a compound has to become dissolved in the medium in which it is dispersed, such that it colours it. This may be quantified by measuring the optical density of the supernatant saturated with colouring agent.

The at least one ingredient according to the invention or salt thereof can have a bleeding which is comparable with or even greater than that of the pigments of the same shade usually used in cosmetics.

The term "covering power" means the ability of a compound dispersed in an oily medium to mask a black and white checkerboard contrast plate. Some of the at least one ingredient and salt thereof according to the invention have good covering power.

Moreover, the at least one ingredient and salt thereof according to the invention can have good heat stability. Thus, they are generally stable after 24 hours at 90°C and after 2 months at 60°C.

The at least one ingredient and salt thereof can also have good photochemical stability. The expression "photochemical stability" means the ability of a compound not to become coloured by UV irradiation. The photostability is quantified by determining the colorimetric variation between the compacted pure compound before and after UV irradiation. The at least one ingredient and salt thereof according to the invention can have a photochemical stability which is comparable with or even greater than that of the reference pigments in the shade usually used in cosmetics.

The measuring methods are given before the examples.

The composition in accord with the invention contains a cosmetically acceptable medium, i.e., a medium which is compatible with all keratin materials, such as the skin, the nails, the hair, the eyelashes and the eyebrows, mucous membranes and semi-mucous membranes, and any other area of facial and body skin.

The medium may comprise or be in the form of, for example, a suspension, a dispersion, a solution in solvent medium which is optionally thickened, a solution in aqueous-alcoholic medium which is optionally thickened, and a gel; an oil-in-water emulsion; a water-in-oil emulsion; a multiple emulsion; a gel; a mousse; an emulsified gel; a dispersion of vesicles, such as lipid vesicles; a two-phase lotion; a multiphase lotion; a spray; a free powder; a compact powder; a cast powder; or an anhydrous paste. A person skilled in the art may select the appropriate presentation form, as well as the method for preparing it, on the basis of his general knowledge, taking into account on the one hand the

nature of the constituents used, such as their solubility in the support, and on the other hand the application envisaged for the composition.

When the composition is in aqueous form, such as in the form of a dispersion, an emulsion or an aqueous solution, it may comprise an aqueous phase, which may comprise at least one of water, a floral water, and a mineral water.

The aqueous phase may also comprise at least one ingredient chosen from alcohols, such as C<sub>1</sub>-C<sub>6</sub>monoalcohols, and polyols, such as glycerol, butylene glycol, isoprene glycol, propylene glycol, and polyethylene glycol.

When the composition according to the invention is in the form of an emulsion, it may also optionally comprise at least one surfactant, preferably in an amount ranging from 0.01% to 30% by weight relative to the total weight of the composition. The composition according to the invention may also comprise at least one co-emulsifier which may be chosen from oxyethylenated sorbitan monostearate, fatty alcohols, such as stearyl alcohol and cetyl alcohol, and fatty acid esters of polyols, such as glyceryl stearate.

The composition according to the invention may also comprise at least one thickener in concentrations ranging from 0% to 6% by weight relative to the total weight of the composition, chosen from:

- polysaccharide biopolymers, such as xanthan gum, carob gum, guar gum, alginates, modified celluloses, starch derivatives, cellulose ether derivatives containing quaternary ammonium groups, and cationic polysaccharides;
- synthetic polymers, such as polyacrylic acids, polyvinylpyrrolidone, polyvinyl alcohol and polyacrylamide-based polymers; and
- magnesium aluminium silicate.

Depending on the application envisaged, the composition may also comprise at least one film-forming polymer. This is especially the case when it is desired to prepare a composition such as a nail varnish, mascara, eyeliner or hair composition, such as a lacquer. The at least one polymer may be dissolved or dispersed in the cosmetically

acceptable medium. For example, the at least one polymer may be present in the form of a solution in an organic solvent or in the form of an aqueous dispersion of film-forming polymer particles. The at least one polymer may be chosen from at least one of nitrocellulose, cellulose acetobutyrate, polyvinyl butyrals, alkyd resins, polyesters, acrylics, vinyls, and polyurethanes.

The composition may also comprise at least one plasticizer, which may be present in an amount ranging from 1% to 40% by weight relative to the total weight of the composition.

The composition according to the invention may also comprise a fatty phase, for example, comprising fatty substances that are liquid at 25°C, such as oils of animal, plant, mineral and synthetic origin; fatty substances that are solid at 25°C, such as waxes of animal, plant, mineral and synthetic origin; pasty fatty substances; gums; and mixtures thereof.

The compositions according to the invention may thus comprise volatile oils, which will evaporate on contact with the skin, but whose presence in the cosmetic composition is useful since they make the composition spread more easily when it is applied to the skin. Such spreading agents referred to herein as "volatile oils" are generally oils having, at 25°C, a saturating vapour pressure at least equal to 0.5 millibar (i.e. 50 Pa).

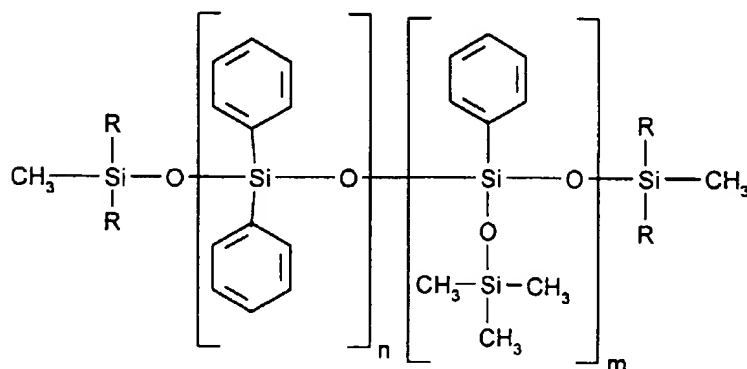
Mention may thus be made of volatile silicone oils such as:

- cyclic volatile silicones comprising from 3 to 8, such as from 4 to 6 silicone atoms,
- cyclocopolymers of the dimethylsiloxane/methyl-alkylsiloxane type, and
- linear volatile silicones comprising from 2 to 9 silicone atoms.

Mention may also be made of hydrocarbon-based volatile oils, such as isoparaffins, such as isododecane, and fluoro oils.

It is also possible to use non-volatile oils, among which mention may be made of:

- poly(C<sub>1</sub>-C<sub>20</sub>)alkylsiloxanes, such as those containing trimethylsilyl end groups, among which mention may be made of linear polydimethylsiloxanes and alkylmethylpolysiloxanes such as cetyldimethicone (CTFA name),
- silicones modified with at least one of aliphatic groups optionally fluorinated, aromatic groups optionally fluorinated, and functional groups such as hydroxyl, thiol and amine groups,
- phenylsilicone oils, such as those of formula:



in which R is independently chosen from a (C<sub>1</sub>-C<sub>30</sub>) alkyl radical, an aryl radical and an aralkyl radical, n is an integer ranging from 0 to 100, and m is an integer ranging from 0 to 100, with the proviso that the sum of n and m ranges from 1 to 100,

- oils of animal, plant or mineral origin, such as animal or plant oils formed by fatty acid esters of polyols, such as liquid triglycerides, for example sunflower oil, corn oil, soybean oil, marrow oil, grape pip oil, sesame oil, hazelnut oil, apricot oil, almond oil and avocado oil; fish oils, glyceryl tricaprylate, and plant and animal oils of formula R<sub>1</sub>COOR<sub>2</sub> in which R<sub>1</sub> is a higher fatty acid residue containing from 7 to 19 carbon atoms and R<sub>2</sub> is a branched hydrocarbon-based chain containing from 3 to 20 carbon atoms, for example purcellin oil; liquid paraffin, liquid petroleum jelly, perhydrosqualene, wheatgerm oil, beauty-leaf oil, sesame oil, macadamia oil, grape pip oil, rapeseed oil, coconut oil, groundnut oil, palm oil, castor oil, jojoba oil, olive oil or cereal germ oil; fatty acid esters;

alcohols; acetylglycerides; alkyl octanoates, polyalkyl octanoates, decanoates and ricinoleates; fatty acid triglycerides; glycerides; and

- fluoro oils and perfluoro oils.

The composition according to the invention may also comprise other fatty substances, which may be chosen by a person skilled in the art on the basis of his general knowledge, so as to give the final composition the desired properties, for example in terms of at least consistency and texture. These additional fatty substances may at least be waxes, gums, and pasty fatty substances, of animal, plant, mineral and synthetic origin, as well as mixtures thereof. Mention may be made, for example, of silicone gums; waxes of animal, plant, mineral and synthetic origin such as microcrystalline waxes, paraffin, petrolatum, petroleum jelly, ozokerite wax, montan wax; beeswax, lanolin and its derivatives; candellila wax, ouricury wax, carnauba wax, Japan wax, cocoa butter, cork fibre wax, and sugar cane wax; hydrogenated oils that are solid at 25°C, ozokerites, fatty esters and glycerides that are solid at 25°C; polyethylene waxes and the waxes obtained by Fischer-Tropsch synthesis; hydrogenated oils that are solid at 25°C; lanolins; fatty esters that are solid at 25°C; silicone waxes; and fluoro waxes.

The composition may also contain a particulate phase, which may comprise at least one of pigments, nacles, and fillers usually used in cosmetic compositions. The pigments may be present in the composition in an amount ranging from 0% to 15% by weight relative to the total weight of the final composition, such as in an amount ranging from 8% to 10% by weight, and may be chosen from white and coloured, mineral and organic, and usual and nanometric sizes. Mention may be made of titanium dioxide, zirconium dioxide, cerium dioxide, as well as zinc oxide, iron oxide, chromium oxide, ferric blue, chromium hydrate, carbon black, ultramarines (aluminosilicate polysulphides), manganese pyrophosphate and certain metal powders, such as those of silver or aluminium. Mention may also be made of the lakes commonly used to give the lips and the



skin a make-up effect, namely calcium, barium, aluminium salts, zirconium salts, and acidic dyes.

The nacres may be present in the composition in an amount ranging from 0% to 20% by weight relative to the total weight of the composition, such as from 8% to 15% by weight, and may be chosen from natural mother-of-pearl, mica coated with titanium oxide, mica coated with iron oxide, mica coated with natural pigment, and mica coated with bismuth oxy-chloride, as well as coloured titanium mica.

The fillers, which may be present in the composition in an amount ranging from 0% to 30% by weight relative to the total weight of the composition, such as from 5% to 15% by weight, in the composition may be chosen from mineral and synthetic, and lamellar and non-lamellar fillers. Mention may be made of talc, mica, silica, kaolin, Nylon powder, polyethylene powder, TEFLON®, starch, boron nitride, polymer microspheres, such as EXPANCEL (Nobel Industrie), POLYTRAP (Dow Corning) and silicone resin microbeads (for example TOSPEARLS from Toshiba), precipitated calcium carbonate, magnesium carbonate, hydrocarbonate, and metal soaps derived from organic carboxylic acids comprising from 8 to 22 carbon atoms.

The composition may also comprise at least one of a water-soluble dye and a liposoluble dye, such as a natural organic dye, such as cochineal carmine, and a synthetic dye, such as halo acid dyes, azo dyes and anthraquinone dyes. Mention may also be made of mineral dyes such as copper sulphate.

The composition may also comprise at least one additive usually used in the cosmetic field, such as antioxidants, fragrances, essential oils, preserving agents, lipophilic cosmetic active agents, hydrophilic cosmetic active agents, moisturizers, vitamins, essentially fatty acids, sphingolipids, self-tanning agents such as DHA, sunscreens, antifoaming agents, sequestering agents and antioxidants. Needless to say, a person skilled in the art will take care to select the optional additional compounds and the amount

thereof, such that the advantageous properties of the composition according to the invention are not, or are not substantially, adversely affected by the addition envisaged.

The cosmetic compositions according to the invention may be, for example,

- in the form of a make-up product for at least one of the skin of the face, the body, the lips, and keratin fibres (nails, eyelashes, eyebrows or hair), such as a foundation, a tinted cream, a face powder, an eyeshadow, a free powder, a compact powder, a concealer stick, a cover stick, an eyeliner, a mascara, a lipstick, a nail varnish and a make-up composition for the hair;
  - in the form of a care product for facial or body skin including the scalp, such as a care composition (day, night, anti-wrinkle, moisturizing, etc.) for the face; a matte-effect composition for the face;
  - in the form of an antisen composition or artificial tanning (self-tanning) composition;
- or
- in the form of a hair composition, such as a styling cream or gel, an oxidation dye composition or direct dye composition, optionally in the form of a colouring shampoo.

The invention is illustrated in greater detail in the examples which follow.

### **Measuring methods**

The colorimeter used is a Minolta CR-300 colorimeter.

#### **1/ Colouring strength: ability to dye a white mass (TiO<sub>2</sub>) dispersed in an oily medium**

- Measurement on the pure compound: the pure compound was compacted at 100 bar, in an FAP crucible.
- Measurement of the dispersed compound: a mixture was prepared comprising:
  - petroleum jelly 10 g
  - titanium oxide (untreated) 4 g
  - test compound 2 g

The mixture was homogenized with a spatula. It was ground three times using a three-roll mill (at spacing setting 1).

For the measurement, the mixture was crushed under a glass slide, of the thickness of a microscope slide.

The values of L, a and b were determined using a colorimeter, for the compacted pure compound and for the mixture (petroleum jelly + titanium oxide + compound).

In the L, a and b system, L represents the luminance, a represents the red-green axis (-a = green, +a = red) and b represents the yellow-blue axis (-b = blue, +b = yellow).

The value C which indicates the saturation of the compound was also determined.

## 2/ Covering power: ability to mask a checkerboard contrast plate

An oil-in-water emulsion was prepared comprising:

-	Parleam oil	22 g
-	Stearic acid	1.5 g
-	Tween 60 (ICI)	0.9 g
-	Sipol C16 (Henkel)	0.5 g
-	Simulsol 165 (SEPPIC)	2.1 g
-	Triethanolamine	0.75 g
-	Test compound	10 g
-	Propylene glycol	3 g
-	Cyclopentadimethylsiloxane	3 g
-	Carbopol 981	0.15 g
-	Rhodicare (Rhodia)	0.2 g
-	Water	qs 100 g

The mixture was ground three times in a three-roll mill.

The emulsion was applied to the contrast leaves (checkerboard with alternate black and white squares); this was done using a spreader, applying a uniform force (90  $\mu\text{m}$ ) along the entire card.

The values of (L, a and b) were determined using a colorimeter, on a white background and on a black background.

$\Delta E^*$  was calculated from the variations  $\Delta L$ ,  $\Delta a$  and  $\Delta b$  according to the following formula:

$$\Delta E^* = \sqrt{(\Delta L)^2 + (\Delta a)^2 + (\Delta b)^2}$$

The covering power  $\Delta E^*$  corresponds to the colorimetric difference between the measurement on a white background and that on a black background. When  $\Delta E^* < 5$ , the product was considered as having very high covering power; when  $\Delta E^* > 20$ , the product was considered as having poor covering power.

### 3/ Bleeding: ability to dissolve in a dispersion medium

A dispersion was prepared comprising 1% by weight of test compound in an oil (caprylic/capric acid triglycerides).

A dispersion was also prepared comprising 1% by weight of test compound in a mixture of water and 1% by weight of wetting agent (Polysorbate 20).

The mixture was stirred for 10 minutes using a magnetic bar. 10 g of dispersion were weighed out and placed in centrifuge tubes. This material was centrifuged for 30 minutes at 3000 rpm.

The supernatant liquid was taken up and the optical density was determined by measuring the absorbance on a spectrophotometer from 400 to 800 nm, at a speed of 240 nm/min.

The compound was considered to bleed when the optical density was greater than 1.5.

#### 4/ Photochemical stability

The UV stability was carried out by leaving the compacted pure test compound (100 bar, FAP crucible) in the SUNTEST CPS for one hour. The SUNTEST CPS is an apparatus sold by Heraeus. The apparatus had a xenon lamp, which emits a light looking like sunlight. The apparatus was used at 765 watts/m<sup>2</sup> and emits UVA, UVB, and visible light over a range of 300 to 800 nm.

The difference in colour  $\Delta E$  before and after the SUNTEST was measured by colorimetry.

The compound was considered as UV-unstable when the  $\Delta E$  was  $> 6$ .

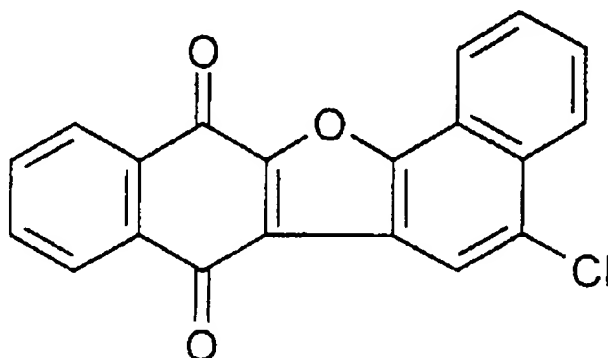
#### 5/ X-Ray diffraction:

The X-ray diffraction spectrum characterizes the polymorphic form of the compounds.

- Siemens D5005 diffractometer; scintillation detector
- copper anticathode, voltage 40 KV, current 40 mA
- assembly  $\theta$ - $\theta$
- measuring range: 5° to 30° (fixed sample)
- incrementation between each measurement: 0.04°
- measuring time per increment: 4 seconds
- temperature: (20  $\pm$  1°C)
- fixed slits: 1.6 mm
- K $\beta$  filter (Ni)
- no internal reference
- zeroing procedure with the Siemens slits
- experimental data processed using the EVA software (v. 5.0)

**Example 1: Preparation of 5-chlorodinaphtho-(1,2-b:2',3'-d)furan-7,12-dione**

Formula:



17.86 g (0.1 mol) of 4-chloro-1-naphthol and 22.71 g (0.1 mol) of 2,3-dichloro(1,4)naphthoquinone were dissolved in 300 ml of pyridine at room temperature in a 500 ml three-necked flask. The mixture was maintained at the reflux point of the solvent with stirring for 3 hours. The reaction mixture was cooled to 10°C over 30 minutes and the solid was filtered off on a sinter funnel. The crystals were washed with water, with ethanol and with isopropyl ether and then dried under vacuum.

30.86 g (yield: 93%) of 5-chlorodinaphtho-(1,2b:2',3'-d)furan-7,12-dione were obtained in the form of bright yellow crystals.

- melting point: 276.4°C (DSC)
- HPTLC: single spot
- <sup>1</sup>H NMR (CDCl<sub>3</sub>): in agreement
- elemental analysis:

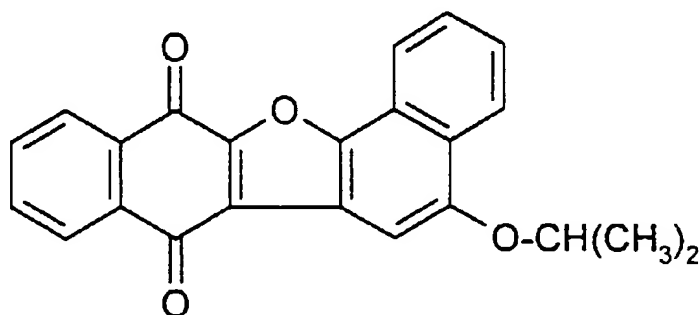
	C	H	O	Cl
theoretical	72.20	2.73	14.43	10.65
experimental	72.40	2.67	14.71	10.74

- UV-visible spectrum:  $\text{CHCl}_3$ ;  $\lambda_{\text{max}}$ . nm ( $\epsilon$ ): 438.5 (74400); 341.5 (39600); 284.0 (193500); 265.0 (861300); 222.5 (221900); 208.0 (209300)
- X-Ray diffraction spectrum

ANGLE $2\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
8.858	9.97422	1212	91.4
10.545	8.38269	974	73.5
12.759	6.93251	1326	100
14.369	6.15885	366	27.6
15.21	5.8203	194	14.6
17.439	5.08119	159	12
17.822	4.97271	143	10.8
19.769	4.48716	252	19
21.228	4.18188	173	13
21.813	4.07116	126	9.5
22.346	3.97513	295	22.2
24.67	3.60578	247	18.6
24.927	3.56909	209	15.8
25.992	3.42522	858	64.7
26.525	3.3576	393	29.6
27.151	3.28166	692	52.2
28.096	3.17331	111	8.4
29.412	3.03425	100	7.5

**Example 2: Preparation of 5-isopropoxydinaphtho-(1,2-b:2',3'-d)furan-7,12-dione**

Formula:



33.1 g (0.146 mol) of 2,3-dichloro(1,4)-naphthoquinone and 29.5 g (0.146 mol) of 4-iso-propoxy-1-naphthol were dissolved in 425 ml of pyridine in a 1-litre three-necked flask. The solution was maintained at 80°C with stirring for 16 hours. The reaction mixture was cooled to 5°C and the solid was filtered off on a sinter funnel. The crystals were washed with water and then with methanol and ethanol to give, after drying, 34.4 g (yield: 66%) of 5-isopropoxy-dinaphtho(1,2-b:2',3'-d)furan-7,12-dione in the form of bright red crystals.

- melting point: 252.9°C (DSC)
- HPTLC: single spot
- <sup>1</sup>H NMR (CDCl<sub>3</sub>): in agreement
- elemental analysis:

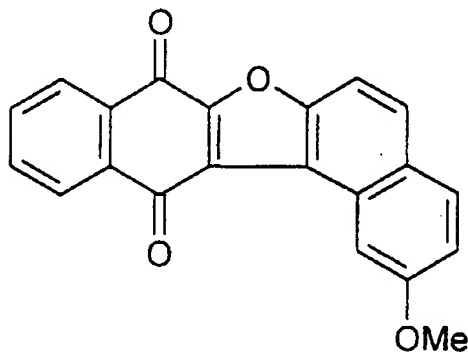
	C	H	O
theoretical	77.52	4.53	17.96
experimental	77.52	4.47	17.90

- UV-visible spectrum: CHCl<sub>3</sub>: λ<sub>max</sub>. nm (ε): 486.0 (66200), 383.0 (16400), 263.5 (510800), 235.0 (254200), 203.0 (215700).



**Example 3: Preparation of 2-methoxydinaphtho-(2,1-b:2',3'-d)furan-8,13-dione**

Formula:



34.05 g (0.15 mol) of 2,3-dichloro(1,4)-naphthoquinone and 26.10 g (0.15 mol) of 7-methoxy-2-naphthol were dissolved, with stirring, in 600 ml of pyridine in a 1-litre three-necked flask and the mixture was heated at 80°C for 15 hours and then at the reflux point of the solvent for 2 hours. The reaction mixture was cooled to 5°C and the solid was filtered off and washed with water and then with methanol and with diisopropyl ether and dried under vacuum.

40.27 g (yield: 82%) of 2-methoxydinaphtho-(2,1b:2',3'-d)furan-8,13-dione were obtained in the form of orange-red crystals.

- melting point: 264.2°C (DSC)
- HPTLC: single spot
- <sup>1</sup>H NMR (CDCl<sub>3</sub>): in agreement
- elemental analysis:

	C	H	O
theoretical	76.83	3.68	19.49
experimental	76.35	3.64	19.41

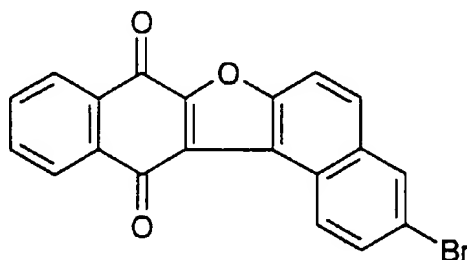
- UV-visible spectrum:  $\text{CHCl}_3$ ;  $\lambda_{\text{max}}$  nm ( $\epsilon$ ): 467.0 (59700), 322.0 (249900), 285.5 (208000), 246.5 (477600), 222.0 (195500), 205.5 (199800).
- X-Ray diffraction spectrum

ANGLE 2 $\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
7.124	12.39813	1065	69.8
10.087	8.76195	1055	69.1
10.694	8.26606	1526	100
12.37	7.14936	890	58.3
13.022	6.79302	273	17.9
14.341	6.17099	453	29.7
14.784	5.98695	572	37.5
16.572	5.34479	214	14
16.696	5.30553	221	14.5
17.8	4.97885	198	13
18.612	4.76353	166	10.9
19.125	4.63688	304	19.9
19.56	4.53465	251	16.4
20.39	4.35189	223	14.6
20.653	4.2971	309	20.2
22.245	3.99296	337	22.1
23.524	3.77866	132	8.7
24.553	3.62271	168	11
25.317	3.51502	960	56.4
25.901	3.4371	1255	82.2

ANGLE 2 $\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
26.2	3.39852	819	53.7
27.568	3.23294	393	25.8
27.678	3.22028	420	27.5
29.622	3.01328	178	11.7

**Example 4: Preparation of 3-bromodinaphtho(2,1-b:-2',3'-d)furan-8,13-dione**

Formula:



29.23 g (0.13 mol) of 2,3-dichloro(1,4)-naphthoquinone and 28.71 g (0.13 mol) of 6-bromo-2-naphthol were dissolved, with stirring, in 515 ml of pyridine in a 1-litre three-necked flask. The mixture was heated at 80°C for 18 hours and was then cooled to 5°C and the solid formed was filtered off. The crystals were washed with water and then with methanol and diisopropyl ether, and were dried under vacuum.

40.35 g (yield: 83%) of 3-bromodinaphtho-(2,1-b:2',3'-d)furan-8,13-dione were obtained in the form of orange-yellow crystals.

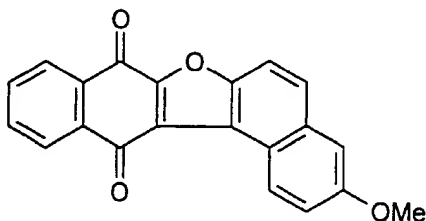
- melting point: 329.5°C (DSC)
- HPTLC: single spot
- <sup>1</sup>H NMR (CDCl<sub>3</sub>): in agreement
- elemental analysis:

	C	H	O	Br
theoretical	63.71	2.35	12.85	20.93
experimental	63.47	2.34	12.86	20.91

- UV-visible spectrum: CHCl<sub>3</sub>:  $\lambda_{\text{max}}$ . nm ( $\epsilon$ ): 443.0 (79500); 295.5 (295600), 284.5 (282000), 254.0 (434700), 242.0 (384900), 229.0 (234500), 208.5 (211100)

**Example 5: Preparation of 3-methoxydinaphtho-(2,1-b:2',3'-d)furan-8,13-dione**

Formula:



30.19 g (0.133 mol) of 2,3-dichloro(1,4)-naphthoquinone and 23.14 g (0.133 mol) of 6-methoxy-1-naphthol were dissolved in 400 ml of pyridine in a 1-litre three-necked flask. The solution was maintained at 85°C with stirring for 18 hours. The reaction mixture was cooled to 5°C and the solid was filtered off on a sinter funnel. The crystals were washed with water and then with methanol and diisopropyl ether and were dried.

24.8 g (yield: 57%) of 3-methoxydinaphtho-(2,1-b:2',3'-d)furan-8,13-dione were obtained in the form of orange crystals.

- melting point: 292.1°C (DSC)
- HPTLC: single spot
- <sup>1</sup>H NMR (CDCl<sub>3</sub>): in agreement
- elemental analysis:

	C	H	O
Theoretical	76.83	3.68	19.49
Experimental	76.37	3.60	19.34

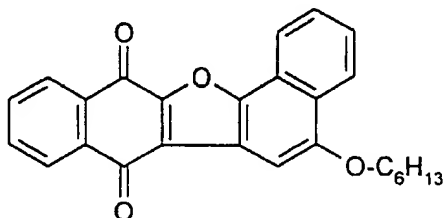
- UV-visible spectrum:  $\text{CHCl}_3$ ;  $\lambda_{\text{max}}$ . nm ( $\epsilon$ ): 467.0 (104300), 319.0 (110500), 296.0 (430700), 284.5 (288400), 257.0 (596300), 230.5 (280400).
- X-ray diffraction spectrum

ANGLE $2\theta(^{\circ})$	d (Angstrom)	Intensity (count)	Intensity (%)
7.02	12.5816	1800	73.2
10.555	8.3741	621	25.2
11.834	7.47227	2460	100
12.213	7.24081	976	39.7
12.926	6.89616	1812	73.7
14.147	6.2554	267	10.9
14.72	6.01306	201	8.2
15.813	5.59984	1474	59.9
17.684	5.01117	223	9.1
18.403	4.81697	234	9.5
19.778	4.4851	118	4.8
21.31	4.16604	145	5.9
23.051	3.8552	148	6
23.874	3.72413	840	34.1
24.184	3.67713	702	28.5
24.963	3.56407	360	14.6
25.179	3.53403	395	16.1

ANGLE 2 $\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
25.731	3.4594	248	10.1
26.28	3.38832	589	23.9
26.693	3.33691	731	29.7
27.218	3.27369	431	17.5
27.872	3.19828	468	19
28.62	3.1164	251	10.2
29.469	3.02855	129	5.2

**Example 6: Preparation of 5-hexyloxydinaphtho-(1,2-b:2',3'-d)furan-7,12-dione**

Formula:



28.4 g (0.116 mol) of 2,3-dichloro(1,4)-naphthoquinone and 26.4 g (0.116 mol) of 4-hexyloxy-1-naphthol were dissolved in 340 ml of pyridine in a 1-litre three-necked flask. The solution was maintained at 75°C with stirring for 16 hours. The reaction mixture was cooled to 5°C and the solid was filtered off on a sinter funnel. The crystals were washed with water and then with methanol and ethanol and were dried.

27.0 g (yield: 58%) of 5-hexyloxydinaphtho-(1,2-b:2',3'-d)furan-7,12-dione were obtained in the form of orange-red crystals.

- melting point: 173.9°C (DSC)
- HPTLC: single spot

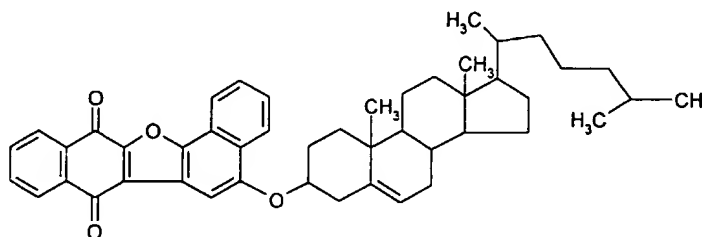
- $^1\text{H}$  NMR ( $\text{CDCl}_3$ ): in agreement
- elemental analysis:

	C	H	O
Theoretical	78.38	5.57	16.06
Experimental	78.13	5.67	16.01

- UV-visible spectrum:  $\text{CHCl}_3$ :  $\lambda_{\text{max}}$ . nm ( $\epsilon$ ): 485.5 (50500), 266.5 (378900), 235.5 (198600), 223.0 (197000), 206.0 (182700).

**Example 7: Preparation of 5-(cholest-5-en-3 $\beta$ -ol)-dinaphtho(1,2-b:2',3'-d)furan-7,12-dione**

Formula:



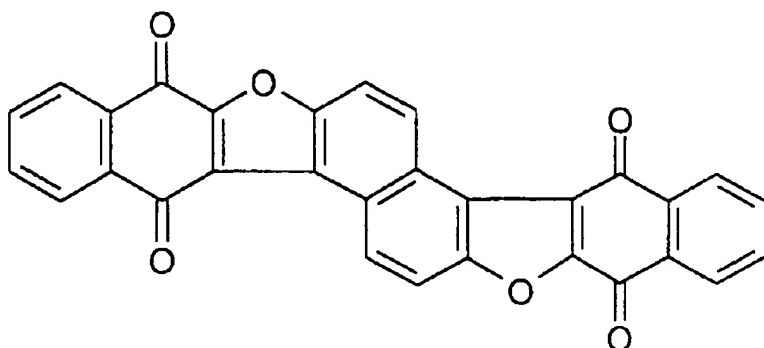
0.602 g (2.65 mmol) of 2,3-dichloro(1,4)-naphthoquinone and 1.40 g (2.65 mmol) of 4-((3 $\beta$ -cholest-5-en-3-oxy)naphthen-1-ol were dissolved in 15 ml of pyridine in a 100 ml three-necked flask. The solution was maintained at 85°C with stirring for 17 hours. The reaction mixture was cooled to 5°C and the solid was filtered off on a sinter funnel. The crystals were washed with water and then with methanol and heptane, and were then dried.

0.89 g (yield: 49%) of 5-((3 $\beta$ )-cholest-5-en-3-ol)dinaphtho(1,2-b:2',3'-d)furan-7,12-dione was obtained in the form of bright red crystals.

- melting point: 285.6°C (DSC)
- HPTLC: single spot
- $^1\text{H}$  NMR ( $\text{CDCl}_3$ ): in agreement
- mass spectrum: in agreement

**Example 8: Preparation of (dinaphtho(2,1-b:2',3'-d)-furan-8,13-dione)(3,4-b)naphtho(2',3'-d)furan-5,14-dione**

Formula:



4.54 g (20 mmol) of 2,3-dichloro(1,4)naphthoquinone and 1.60 g (10 mmol) of 2,6-naphthalenediol were dissolved in 55 ml of pyridine in a 100 ml three-necked flask. The solution was maintained at 80°C with stirring for 18 hours and the reaction mixture was then cooled to 5°C and the solid was filtered off on a sinter funnel. The crystals were washed with methanol and then with dichloromethane and were dried.

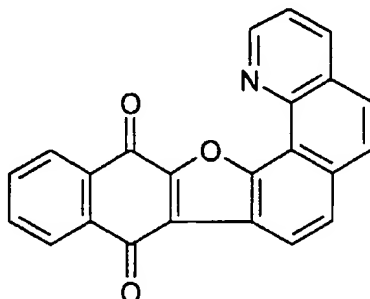
4.66 g (yield: 99%) of the desired compound were obtained in the form of insoluble orange-brown crystals.

- HPTLC: single spot
- mass spectrum: in agreement



**Example 9: Preparation of naphtho(2,3-b)-5-azaphenanthro(3',4'-d)furan-10,15-dione**

Formula:



2.27 g (0.010 mol) of 2,3-dichloro(1,4)naphthoquinone and 1.95 g (0.010 mol) of benzo(h)quinolin-10-ol were dissolved in 35 ml of pyridine in a 100 ml three-necked flask. The solution was maintained at 80°C with stirring for 18 hours. Next, the reaction mixture was then cooled to 0°C and a solid was extracted with ethyl acetate and purified on a column of silica (eluent: 9 CH<sub>2</sub>Cl<sub>2</sub>/1 EtOAc). 0.20 g (yield: 5%) of the desired compound was finally isolated in the form of orange crystals.

- melting point: greater than 350°C (DSC)
- HPTLC: single spot
- <sup>1</sup>H NMR (CDCl<sub>3</sub>): in agreement

**Example 10**

The colouring strength, the covering power, the photochemical stability and the bleeding of certain compounds according to the invention were measured.

**1/ Colouring strength**

The L, a and b values below were obtained:

Compound	L	a	b	c
5-Chlorodinaphtho(1,2-b:2',3'-d)furan-7,12-dione	85.7	-2.7	103	103

Compound	L	a	b	c
5-Ethoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	35.0	44.4	28.6	52.8
5-Isopropoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	44.9	54.9	47.3	72.4
Dinaphtho(2,1-b:2',3'-d)furan-8,13-dione	75.6	10.7	88.0	88.7
2-Methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	54.5	53.0	58.4	78.8
3-Bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione	82.5	7.6	99.1	99.4
3-Methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	70.7	34.2	85.8	92.4
5-Hexyloxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	48.9	50.8	51.0	72.0
2-Hydroxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	47.4	43.9	45.0	62.9
Dinaphtho(1,2-b:2',3'-d)furan-7,12-dione	88.5	0.19	108	108
5-Hydroxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	22.4	16.9	9.5	19.4

These compounds thus have pure and saturated colours, as well as a colouring strength which was at least comparable to that of the usual pigments.

## 2/ Covering power

- For 5-hydroxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione:  $\Delta E^* = 11.1$

The compound thus has good covering power.

## 3/ Photochemical stability

- For 5-Chlorodinaphtho(1,2-b:2',3'-d)furan-7,12-dione

- For 5-Ethoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione

$\Delta E = 1.36$

- For 5-Isopropoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione

- For dinaphtho(2,1-b:2',3'-d)furan-8,13-dione	$\Delta E = 0.24$
- For 2-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	
- For 3-bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione	$\Delta E = 0.81$
- For 3-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	$\Delta E = 0.23$
- For 5-hexyloxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	
- For 2-hydroxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	$\Delta E = 0.28$
- For dinaphtho(1,2-b:2',3'-d)furan-7,12-dione	
- For 5-hydroxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	$\Delta E = 2.61$
	$\Delta E = 0.81$
	$\Delta E = 0.91$
	$\Delta E = 1.32$
	$\Delta E = 3.91$
	$\Delta E = 0.10$

The compounds were thus photochemically stable.

#### 4/ Bleeding

a/ in water

- For 5-Chlorodinaphtho(1,2-b:2',3'-d)furan-7,12-dione	
- For 5-Ethoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	O.D. = 0.02
- For 5-Isopropoxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione	
- For dinaphtho(2,1-b:2',3'-d)furan-8,13-dione	O.D. = 0.27
- For 2-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	
- For 3-bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione	O.D. = 0.03
- For 3-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	O.D. = 0.01

- For 5-hexyloxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione
- For 2-hydroxydinaphtho(1,2-b:2',3'-d)furan-7,12-dione O.D. = 0.30
- For dinaphtho(1,2-b:2',3'-d)furan-7,12-dione
- For 5-hydroxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione O.D. = 0.03

O.D. = 0.04

O.D. = 0.29

O.D. = 0.23

O.D. = 0.13

O.D. = 0.16

b/ in oil (triglycerides)

- For 3-bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione
- For 3-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione O.D. = 0.92

O.D. = 0.88

The compounds thus gave little bleeding in water and oil.

### **Example 11**

The colouring strength, the photochemical stability and the bleeding of compounds according to the invention were compared with pigments of the prior art.

1/ Colouring strength

Compound	L	a	b	c
3-Bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione	82.5	7.6	99.1	99.4
FD&C Yellow No. 5	83.5	16.1	98.8	100
3-Methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione	70.7	34.2	85.8	92.4
FD&C Yellow No. 6	58.2	51.4	73.3	89.5

The compounds according to the invention thus have a colour which was at least as saturated, if not more so, and a colouring strength which was at least comparable to that of a common pigment of the same shade.

2/ Photochemical stability

- For 3-bromodinaphtho(2,1-b:2',3'-d)furan-8,13-dione (yellow)

- For FD&C Yellow No. 5 (yellow)

$$\Delta E = 2.61$$

$$\Delta E = 6.63$$

- For 3-methoxydinaphtho(2,1-b:2',3'-d)furan-8,13-dione (orange)

- For FD&C Yellow No. 6 (orange)

$$\Delta E = 0.81$$

$$\Delta E = 10.06$$

The compounds according to the invention were thus more photochemically stable than certain common pigments.

O.D. = 0.58

### Example 12

100 g

### Example 13

An eyeshadow comprising the ingredients below was prepared:

- talc		38 g
- mica		20 g
- bismuth oxychloride		8 g
- zinc stearate		3 g
- Nylon powder		20 g
- compound of Example 1		5 g
- fatty binder	qs	100 g

**Example 14 : Preparation of 3-Hydroxy-dinaphtho(2,1-b;2',3'-d)furan-8,13-dione**

16.02g (0,1mol) of 7-hydroxy-naphtalen-1-ol and 22,71g (0.1mol) of 2,3-dichloro-(1,4)naphtoquinone were dissolved in 300ml of pyridine at room temperature in a 500 ml three-necked flask. The mixture was maintained at the reflux point of the solvent with stirring for 3 hours. The reaction mixture was cooled to 10°C over 30 minutes and the solid was filtered off on a sinter funnel. The crystals were washed with water, with ethanol and with isopropyl ether and then dried under vacuum.

19.8 g (yield.:63%) of 3-Hydroxy-dinaphtho(2,1-b;2',3'-d)furan-8,13-dione were obtained in the form of red crystals.

Melting point	317.6°C (DSC)
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HPTLC single spot

<sup>1</sup>H NMR (CDCl<sub>3</sub>) in agreement

**elemental analysis :**

	C	H	O
Theorical	76.43	3.21	20.36
Experimental	75.88	3.19	20.45

X-Ray diffraction Spectrum :

ANGLE 2 $\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
6,528	13,52963	243	12
6,952	12,70451	331	16,4
8,236	10,72614	2021	100
9,187	9,61821	573	28,4
9,572	9,23249	298	14,7
10,906	8,10589	644	31,9
11,711	7,55029	278	13,8
12,086	7,3167	559	27,7
12,53	7,05882	439	21,7
14,525	6,09312	266	13,2
15,084	5,86885	332	16,4
15,676	5,64831	367	18,2
17,033	5,20123	362	17,9
17,909	4,94866	289	14,3
18,687	4,74446	205	10,1
19,048	4,65538	255	12,6
20,72	4,28332	181	9
21,244	4,1788	236	11,7
21,736	4,08539	182	9
22,719	3,91078	351	17,4
23,676	3,75484	261	12,9
24,306	3,65894	261	12,9



ANGLE 2 $\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
25,346	3,51103	541	26,8
25,956	3,42994	246	13,7
26,799	3,32394	563	27,9
27,16	3,28054	405	20
27,881	3,19734	391	19,3
28,299	3,15109	375	18,6
29,433	3,0322	161	8

**Example 15 : Preparation of 2-Hydroxy-dinaphtho(1,2-b;2',3'-d)furan-7,12-dione**

16.02g (0,1mol) of 7-hydroxy-naphtalen-2-ol and 22,71g (0.1mol) of 2,3-dichloro-(1,4)naphtoquinone were dissolved in 300ml of pyridine at room temperature in a 500 ml three-necked flask. The mixture was maintained at the reflux point of the solvent with stirring for 3 hours. The reaction mixture was cooled to 10°C over 30 minutes and the solid was filtered off on a sinter funnel. The crystals were washed with water, with ethanol and with isopropyl ether and then dried under vacuum.

16.34g (yield.:52%) of 2-Hydroxy-dinaphtho(1,2-b;2',3'-d)furan-7,12-dione were obtained in the form of red crystals.

Melting point: 332.4°C (DSC)

HPTLC: Single spot

<sup>1</sup>H NMR (CDCl<sub>3</sub>) in agreement

elemental analysis :

	C	H	O
Theoretical	76.43	3.21	20.36
Experimental	75.57	3.20	20.45

X-Ray diffraction spectrum :

ANGLE 2 $\theta$ (°)	d (Angstrom)	Intensity (count)	Intensity (%)
7,227	12,22148	2302	100
9,337	9,46393	397	17,2
11,298	7,82508	330	14,3
12,341	7,16606	231	10
14,451	6,12422	1694	73,6
15,747	5,62309	540	23,5
16,866	5,25228	279	12,1
17,45	5,07802	195	8,5
18,023	4,91781	218	9,5
18,748	4,72927	165	7,2
19,558	4,53501	273	11,9
20,862	4,25446	238	10,3
21,808	4,07194	152	6,6
22,785	3,89965	1058	46
23,575	3,77064	267	11,6
24,725	3,59788	178	7,7
25,276	3,52067	281	12,2
26,065	3,41582	118	5,1
26,873	3,31496	1287	55,9
28,836	3,09358	721	31,3

ANGLE 2θ(°)	d (Angstrom)	Intensity (count)	Intensity (%)
29,343	3,04127	132	5,7

05725.0868-00000